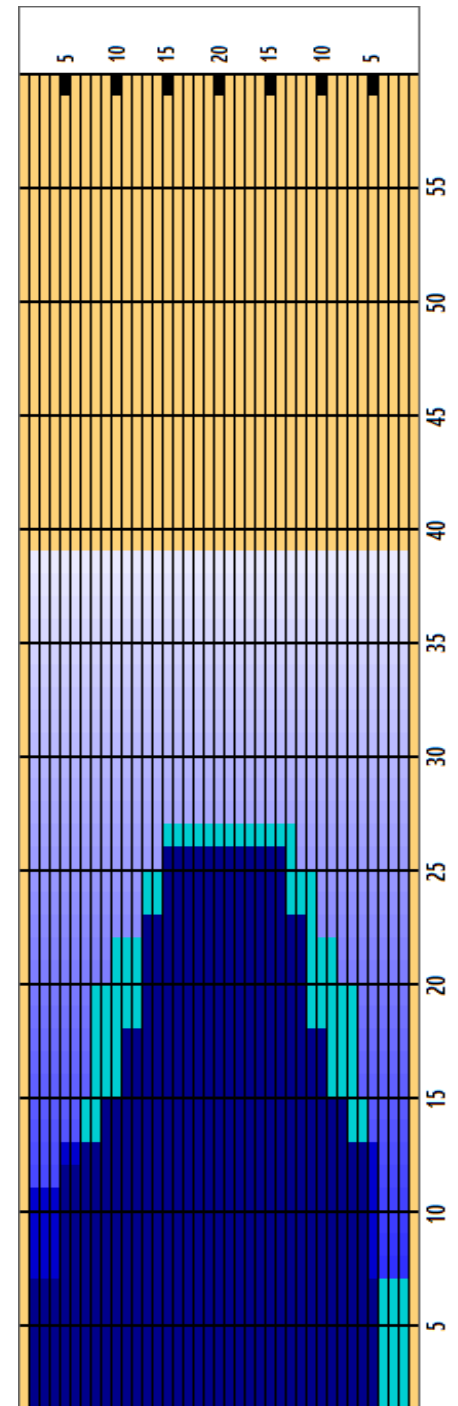


Oil Pattern Distance	39	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	17 mL	Reverse Oil Total	9.35 mL	Volume Oil Total	26.35 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	18	3	A	148	0.0	7.6	7.6	7400
2	5L	6R	2	18	3	A	60	7.6	12.7	5.1	3000
3	7L	6R	1	18	3	A	28	12.7	15.2	2.5	1400
4	8L	7R	2	18	3	A	52	15.2	20.3	5.1	2600
5	10L	9R	1	18	3	A	22	20.3	22.8	2.5	1100
6	13L	11R	1	18	3	A	17	22.8	25.3	2.5	850
7	15L	13R	1	18	3	A	13	25.3	27.8	2.5	650
8	2L	2R	0	18	3	A	0	27.8	34.0	6.2	0
9	2L	2R	0	22	3	A	0	34.0	39.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	39.0	26.0	-13.0	0
2	15L	14R	1	22	3	B	12	26.0	22.9	-3.1	600
3	13L	12R	2	18	3	B	32	22.9	17.8	-5.1	1600
4	11L	10R	1	18	3	B	20	17.8	15.3	-2.5	1000
5	9L	8R	1	18	3	B	24	15.3	12.8	-2.5	1200
6	5L	5R	1	14	3	B	31	12.8	10.9	-1.9	1550
7	2L	5R	2	14	3	B	68	10.9	7.0	-3.9	3400
8	2L	2R	0	14	3	B	0	7.0	0.0	-7.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.5	1.45	1.04	1.01	1.32	2.7

